

COLLAR INSTALLATION TOOL

1. Area of Application

- Collar installation 05, 06, 08

2. Operation

1. Clamping of workpiece
2. Feeding collar
3. Installing collar
4. Swaging collar
5. Unclamping of workpiece

3. Technical Data

- Height 13" - 18" (332 - 457 mm)
- 400° rotating capability
- Clamping force 180 - 2,200 lbs (90 - 1,100 daN)
- Upset force, min./max. 1,500 - 3,000 lbs (675 - 1,500 daN)

4. Cycle Time

- 10 ea fastener/min. collar swage cycle, including positioning time

5. Special Features

Following options are available:

- Automatic tool identification
- Collar feeding/insertion and/or swage

6. Optional Features

- Optional features upon request

